

Detail B (Scale 1 : 2)

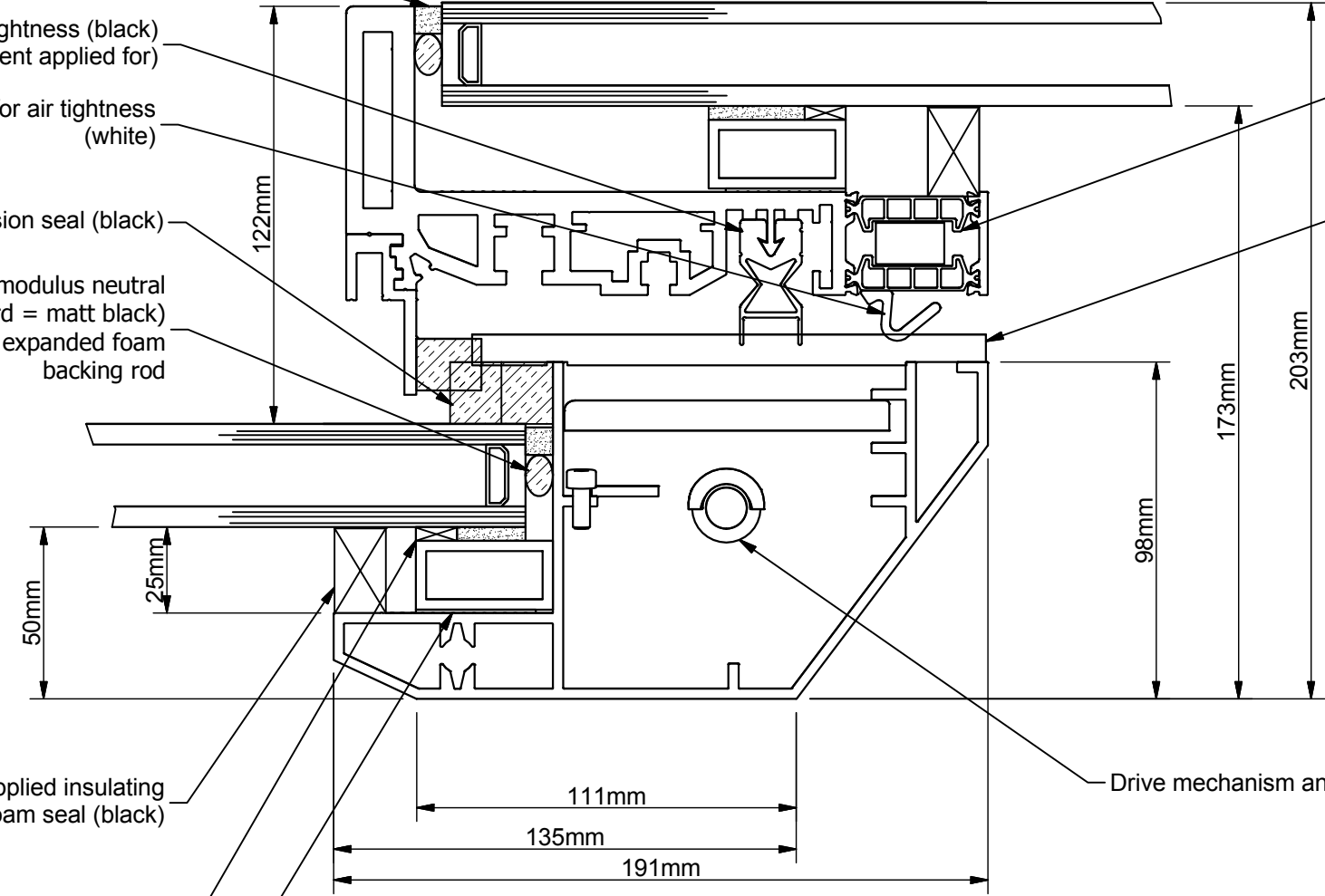
Factory applied low modulus neutral cure silicone (standard = matt black) with polyethylene expanded foam backing rod

Primary seal for air tightness (black) (Patent applied for)

Internal seal for air tightness (white)

Insulating compression seal (black)

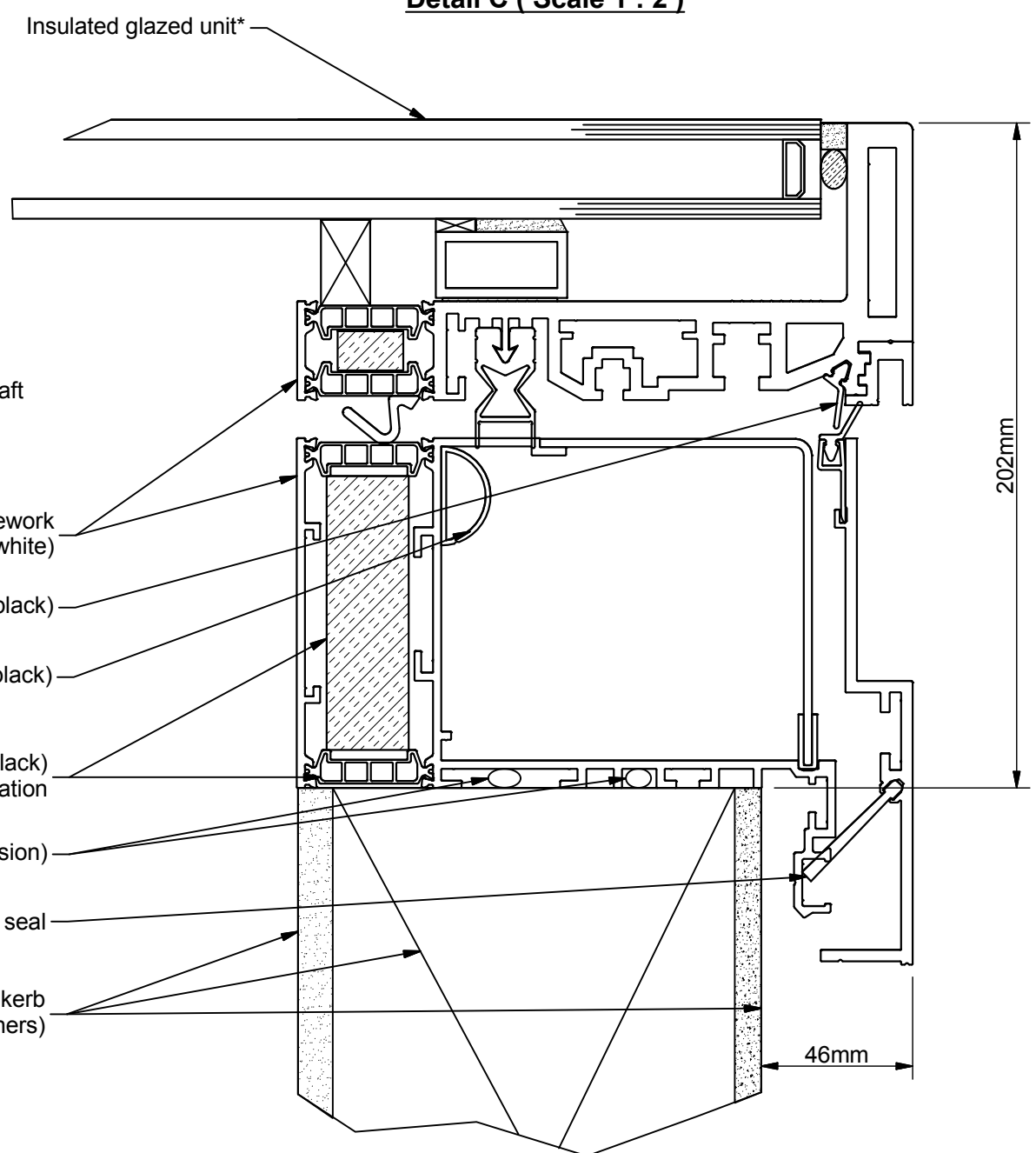
Factory applied low modulus neutral cure silicone (standard = matt black) with polyethylene expanded foam backing rod



39mm Polyamide thermal breaks (Black) with factory applied PIR insulation

Cover plate (uPVC pure white)

Detail C (Scale 1 : 2)



Insulated glazed unit*

Drive mechanism and cross shaft

Powder coated aluminium internal framework (Standard colour = RAL9010 Pure white)

Silicone seals with non-friction coating (black)

Cable trunking (black)

39mm Polyamide thermal breaks (black) with factory applied PIR insulation

Site applied silicone seal (supplied by Glazing Vision)

Brush seal

Fully weathered structural kerb and internal finishes (by others)

Factory applied insulating foam seal (black)

Factory applied structural glazing tape and adhesive

Factory installed structurally bonded aluminium box section

*Glazed unit specification dependant on client options and glazing area

Refer to 603-ASS-410 for additional framework information

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Third angle projection unless otherwise noted.
 Tolerances:
 Whole numbers = ±1mm
 One decimal place = ±0.5mm
 Two decimal places = ±0.2mm
 All angles 90±0.5 degrees unless specified
IF IN DOUBT - ASK! DO NOT SCALE
Supplier to deburr & remove sharp corners

Rev	Revision Description	Drawn/ Date
-	Initial release	PGW 13.03.2014

Product: 603 - GV Standard Sliding Over Fixed		Checked By:
Description: Detailed views B and C		JamesB
Materials: N/A	Drawn By: PGW	Check Date:
Finish: Standard = RAL7015/RAL9010	Drawn Date: 13.03.2014	13.03.2014
Weight: N/A	Quantity: N/A	
Scale: 1:10 & 1:2	Drawing No: 603-ASS-409	